



Order no.: REF-30265425

## L-shaped staircase, double-flight with support section

### Specification

Business division <b>MUNK Günzburger Steigtechnik</b>	Sector <b>Buildings and outdoor facilities</b>	Type <b>stationary</b>	Height <b>fixed</b>
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### Facts

- Platform width (PFB): 1,050 mm
- Platform length (PFL 2): 2,650 mm
- Platform height top edge 1 (PFH1): 1,500 mm
- Platform height top edge 2 (PFH2): 4,432 mm
- Clearance height: 3,967 mm (platform support)
- Step width (SB): 1,000 mm
- Step depth (ST): 240 mm
- Step width (SB 1/2): 1,000 mm
- Inclination (W): 45°
- Projection PF1 incl. steps (2): 4,000 mm
- Projection (A): 6,650 mm
- Decking: Steel grating (R12)

### Description

#### Client's Request and Task

A concrete plant required a specially adapted access staircase to the mixing room that seamlessly integrates into the existing steel structure. The assembly was to be carried out by the client themselves, so clear assembly instructions were necessary. The staircase needed to be ergonomic, safe for employees, and stable, reliable, as well as compliant with standards.

#### Customer Requirements

- Adaptation to the existing steel structure
- Access staircase to the mixing room in the concrete plant
- Ergonomic and safe design

- Handrail (1/2) and guardrail: Rigid left and right long sides
- Surface load: 1.5 kN/m<sup>2</sup>
- Total load: 300 kg
- Step load: 150 kg

- Stable, reliable, and standard-compliant execution

### **Our Solution**

#### **Design of the L-Shaped Staircase**

The staircase was designed as a double-flight construction in an L-shape with a supporting section. It consists of two staircases and two platforms. The first staircase, with a 45° inclination, leads to the lower platform, followed by the second staircase, offset by 90°, leading to the upper platform. Both staircases are equipped with steps 1000 mm wide and a handrail on both sides.

#### **Technical Details and Assembly**

The platform width is 1050 mm, with the second platform length being 2650 mm. The heights of the platforms are 1500 mm and approximately 4400 mm, respectively. The steps have a depth of 240 mm, and the projections of the platforms including the stairs are approximately 3000 mm and approximately 6650 mm, respectively. The staircase and the support part are fixed to the ground with angle brackets, while the upper platform is fixed to the client's object with an angle bracket.

#### **Safety Aspects and Load Capacity**

The decking is made of steel grating (R12) and ensures a surface load of 1.5 kN/m<sup>2</sup>. The maximum total load is 300 kg, and the step load is 150 kg. The railing on the second platform features cutouts for the transition to the client's object, providing the highest safety.

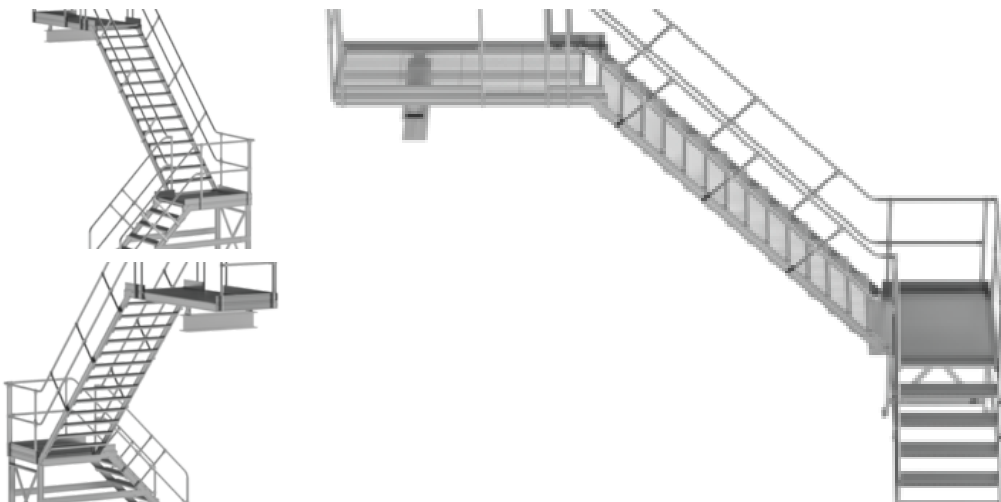
#### **Conclusion**

The custom-made L-shaped staircase offers an optimal solution for access to the mixing room in the concrete plant. With its ergonomic design, easy assembly, and high safety, it effectively supports work processes and contributes to the safety of the employees.

## **Information on sustainability criteria**

- Corporate certification: ISO 9001
- Corporate certification: EN 1090
- Corporate certification: EcoVadis
- RoHS
- REACH
- The MUNK Group complies with a Code of Conduct
- The Supply Chain Act does not apply due to our size
- The materials used are listed in the technical specification
- Resource-saving production: own photovoltaic systems
- Energy-efficient consumption during production: LED lighting
- Repairability, durability and quality: 15-year warranty on series products made in Germany
- Recyclability: Our products are mostly made of aluminium, steel or wood and can be fed directly into the recycling process.
- Socially acceptable working conditions in production: fair wages, gender equality
- Economical and recyclable packaging: no use of polystyrene, predominantly use of wood and cardboard, small amounts of plastic
- No health hazards for the users

## More product pictures



## Added value

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**Trust us as your competent partner for tailored access equipment solutions. From analysis and design to construction and premium after-sales service, we are the industry leader.**

### ★ Analysis

We set the benchmark when it comes to evaluating access equipment requirements. Our experts take the time to fully understand your specific needs. Following a thorough analysis, we present a customised solution precisely tailored to your individual circumstances. Rely on us to identify your challenges and provide innovative solutions.

### ★ Design

We lead the way in planning bespoke solutions. With creativity, technical expertise, and a deep understanding of access equipment, we develop groundbreaking concepts. Our experienced team designs outstanding solutions that meet the highest safety standards while maximising efficiency and ergonomics for you. Let our expertise and innovative strength impress you.

### ★ Construction

In construction, we set the bar high. Our engineers and production planners possess unique expertise and extensive experience in access equipment. Using state-of-the-art technologies and high-quality materials, we realise your design down to the smallest detail. Precision and quality are our top priorities, ensuring bespoke solutions that meet the highest demands.

### ★ Production

At our modern production facilities in Günzburg, we professionally and efficiently bring your plans and requests to life. Our specialists in access equipment, electronics, and mechanics focus on one thing: quality that delivers on its promises. Every construction, big or small, is crafted with the utmost care and precision and rigorously tested before shipping.

From decades of experience, we know that individual requirements require special solutions. That's why we are here to help you realize your custom construction.

Get inspired by our reference products and make your unique idea a success. We look forward to supporting your project with our expertise and dedication. Contact our competent team for more information and assistance.

With MUNK Group by your side, your custom construction becomes a reality: Safety. Made in Germany.

### What we offer

- On-site consultation and project planning
- Custom development according to your requirements
- Precision manufacturing
- Functional and cost-effective access solutions
- Maximum workplace safety
- Fast delivery
- Compliance with all relevant German, English, and international standards and regulations, such as BetrSichV, DGUV regulations, Machinery Directive 2006/42/EC

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★ **After Sales**

Our commitment doesn't end with the completion of your bespoke solution. We excel in after-sales service. Through assembly, maintenance, inspections, and repairs, we ensure your customised access equipment remains in perfect condition. Our reliable team offers top-tier customer service, ensuring your satisfaction is always our priority.



## Corporate certifications

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on sustainability criteria



Management System  
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